

# MIDAS

*Monetizing Innovative Disposal Applications and Solutions*

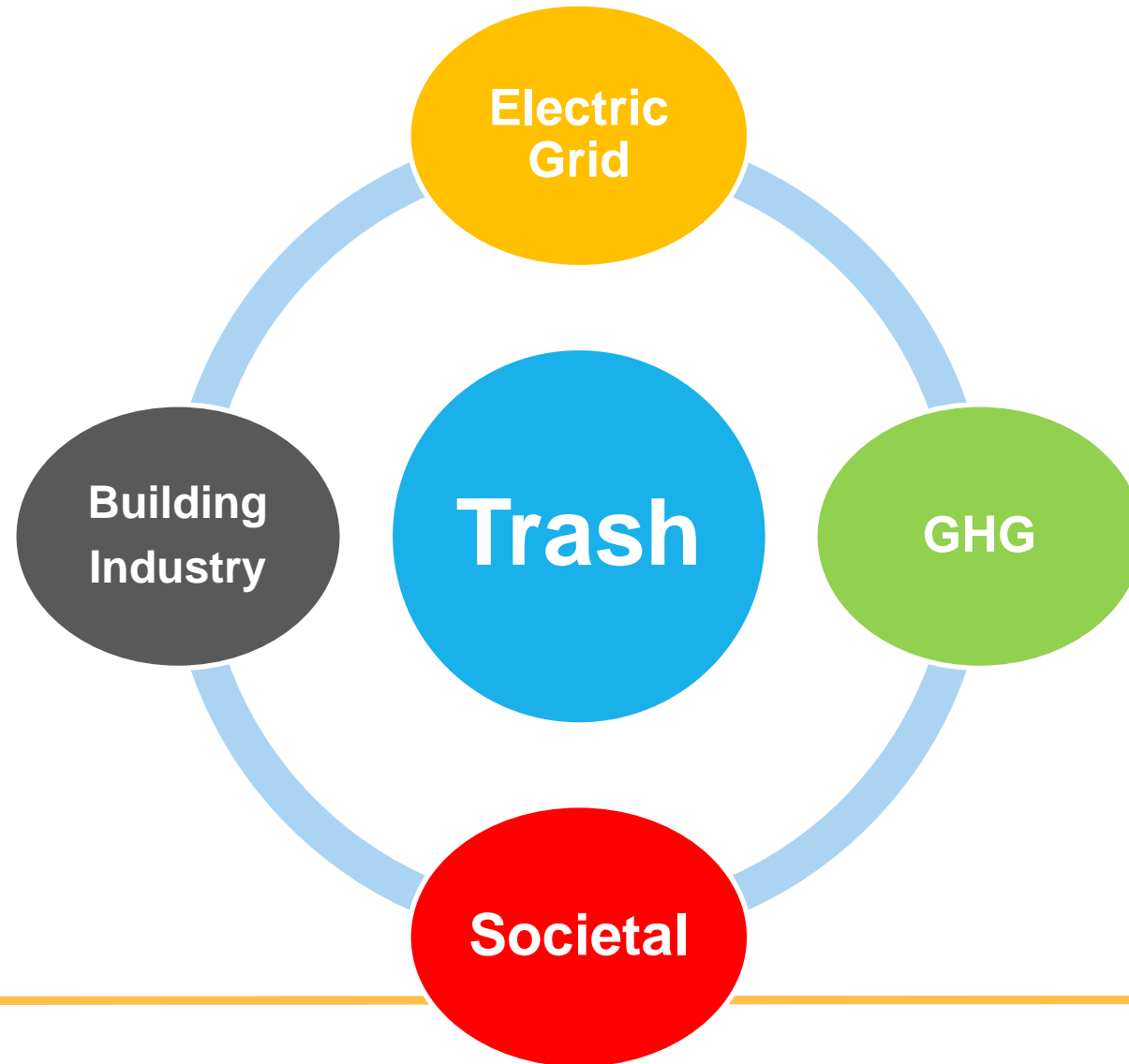
## Webinar for November 7/8 Workshop

Douglas Wicks  
Program Director  
ARPA-E, Department of Energy



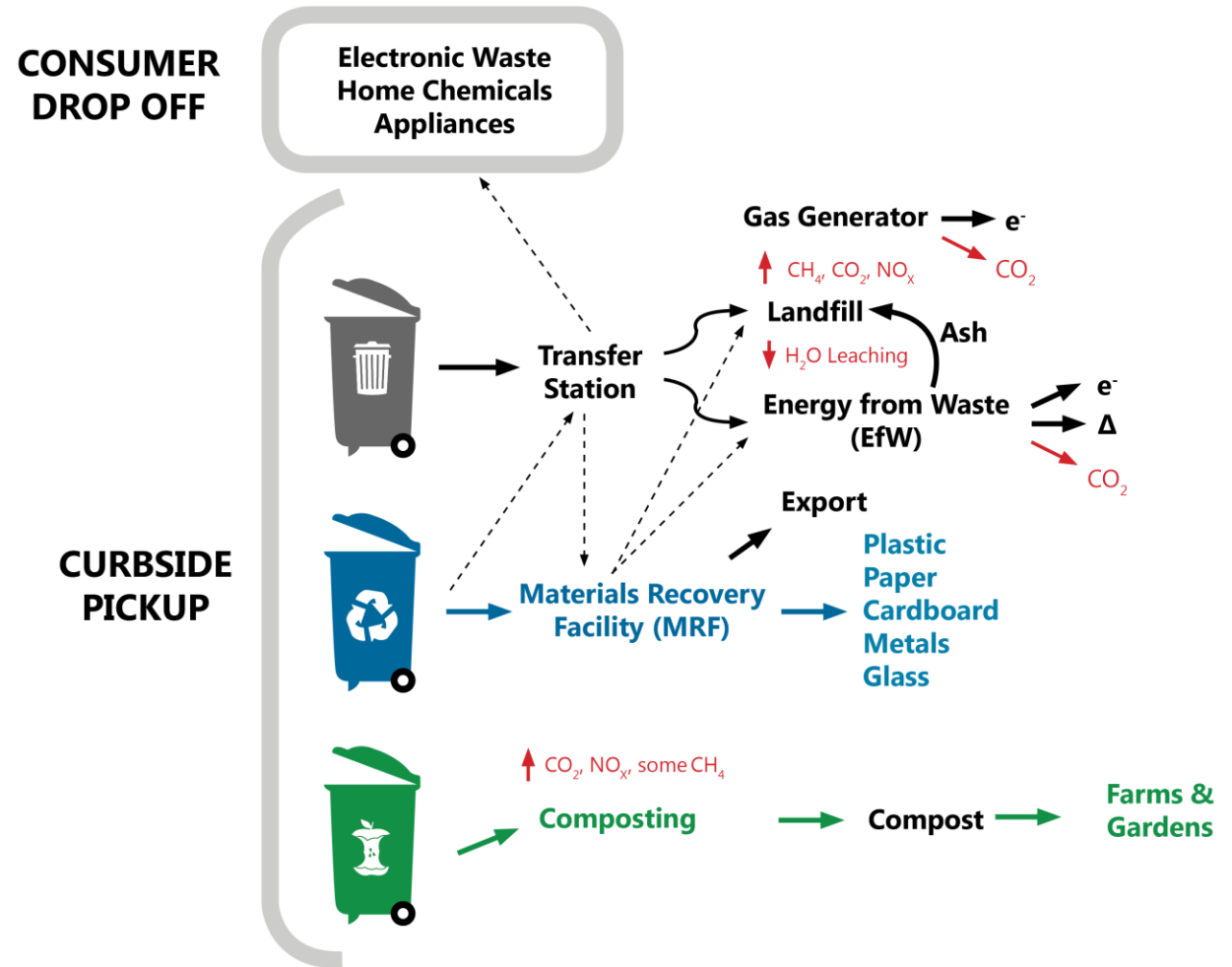
CREDIT: MyPlate.gov

# MSW is Surrounded by Seismic Changes



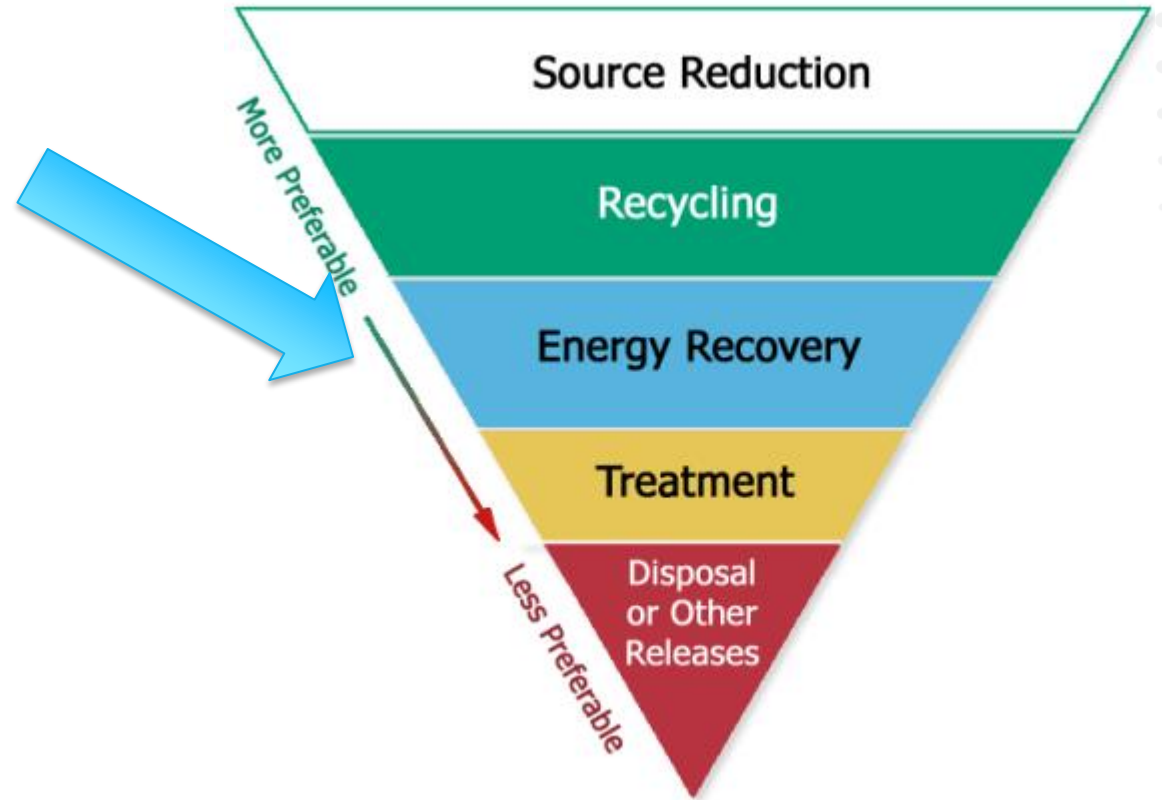
# Take Some Time to Ponder – Where does it go?

- ▶ Curbside Trash Pickup
  - Contains literally everything (and maybe a kitchen sink)
  - Large amount of recyclables
- ▶ Curbside “Recycling”
  - Poor customer compliance
- ▶ All waste takes a long road trip to its final destination.



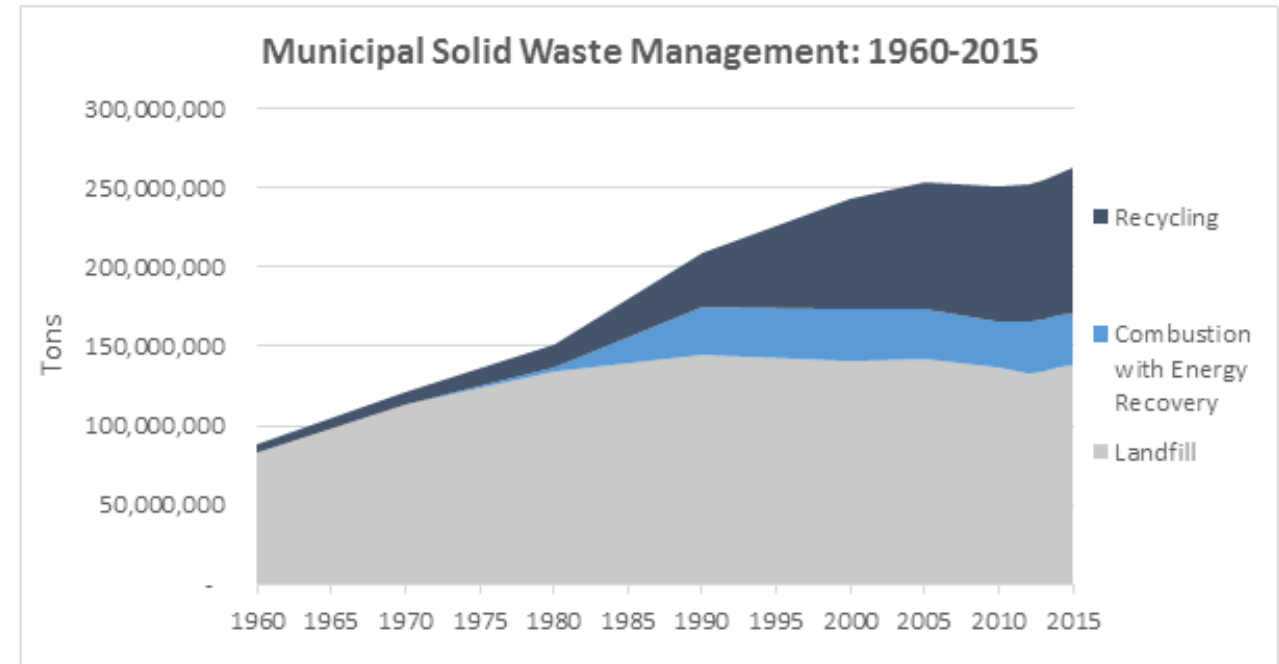
# Please NOTE!

- ▶ Recovery of energy from waste IS part of the EPA's hierarchy of waste handling.
- ▶ The intent of this program is to increase resource recovery while enhancing recycling and eliminating disposal.
- ▶ Metrics for the program will address
  - Energy
  - Environment
  - Economics



# Disposition of MSW in US

- ▶ Landfilling is the primary method
  - Volumes “flat”
  - Cost increasing rapidly
- ▶ “Recycling” has increased
  - About 1/4<sup>th</sup> composted
  - About 1/3<sup>rd</sup> of remainder was exported
- ▶ WTE – Flat for 30 years

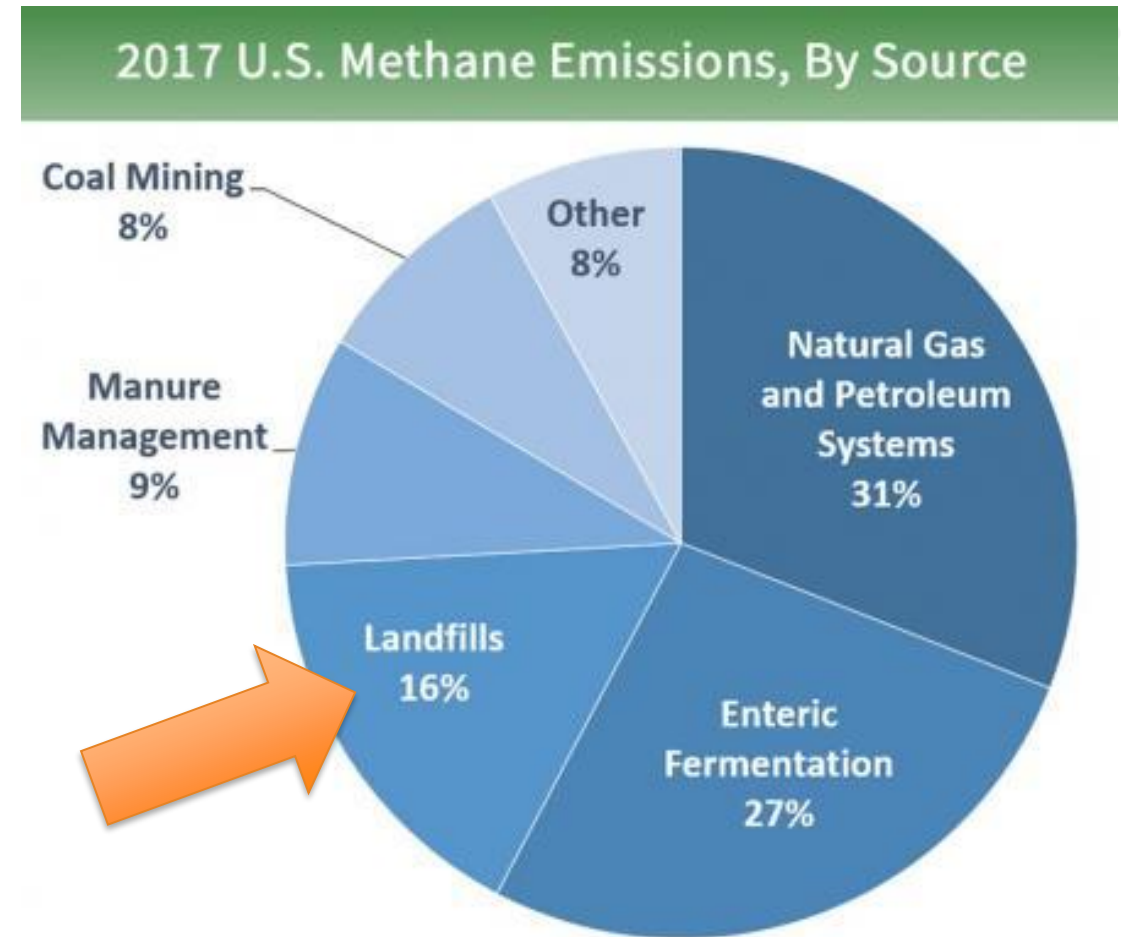


Please note that there are wide ranging estimates of MSW in US  
EPA numbers represent reported MSW collection

<https://www.epa.gov/facts-and-figures-about-materials-waste-and-recycling/national-overview-facts-and-figures-materials>

# Issues with Landfilling

- ▶ Wasted Embodied Energy
  - US > 2 quadrillion Btu's of thermal energy
- ▶ GHG Emissions
  - 3<sup>rd</sup> largest source of methane even with abatement
  - Biogenic CO<sub>2</sub>
  - NO<sub>x</sub>
- ▶ Other
  - 30 million tons of metals
  - 50 million tons of inorganics
  - Water runoff
  - Active biology community

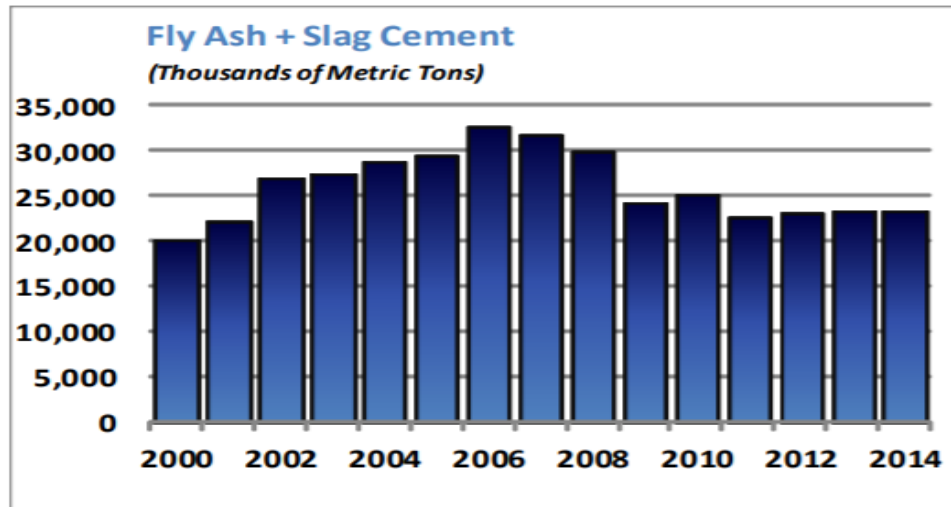


# Changes to the Construction Area

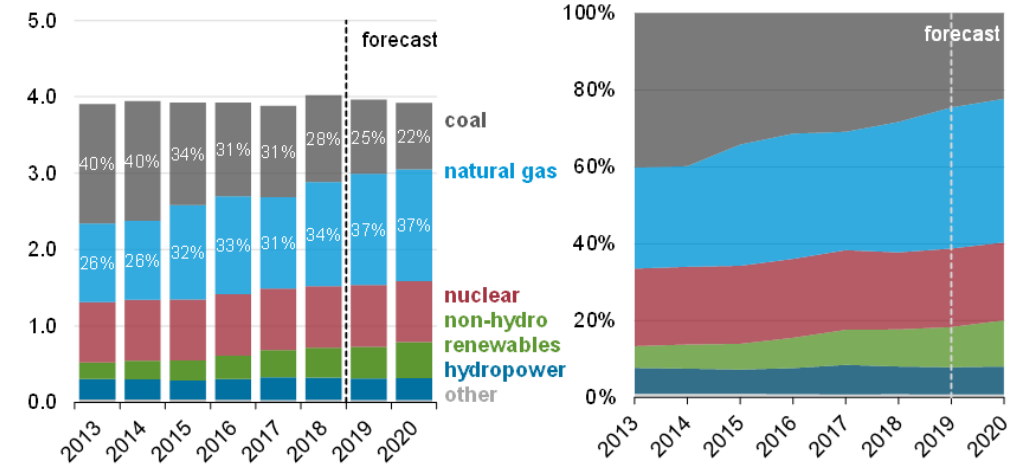


## Supplementary Cementitious Material (SCM)

- ▶ Coal fly ash and steel slag are critical to high performance construction materials
- ▶ Both of these wastes are in decline



U.S. electricity generation by fuel, all sectors  
billion kilowatthours



Note: Labels show percentage share of total generation provided by coal and natural gas.

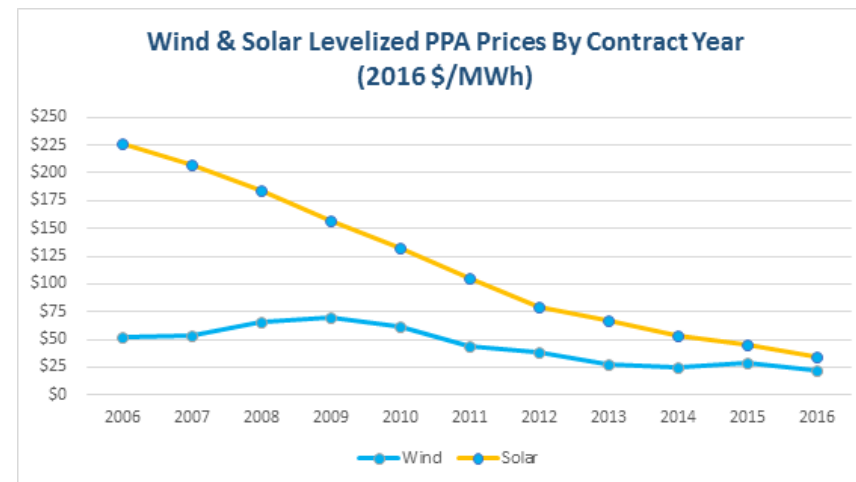
Source: Short-Term Energy Outlook, October 2019





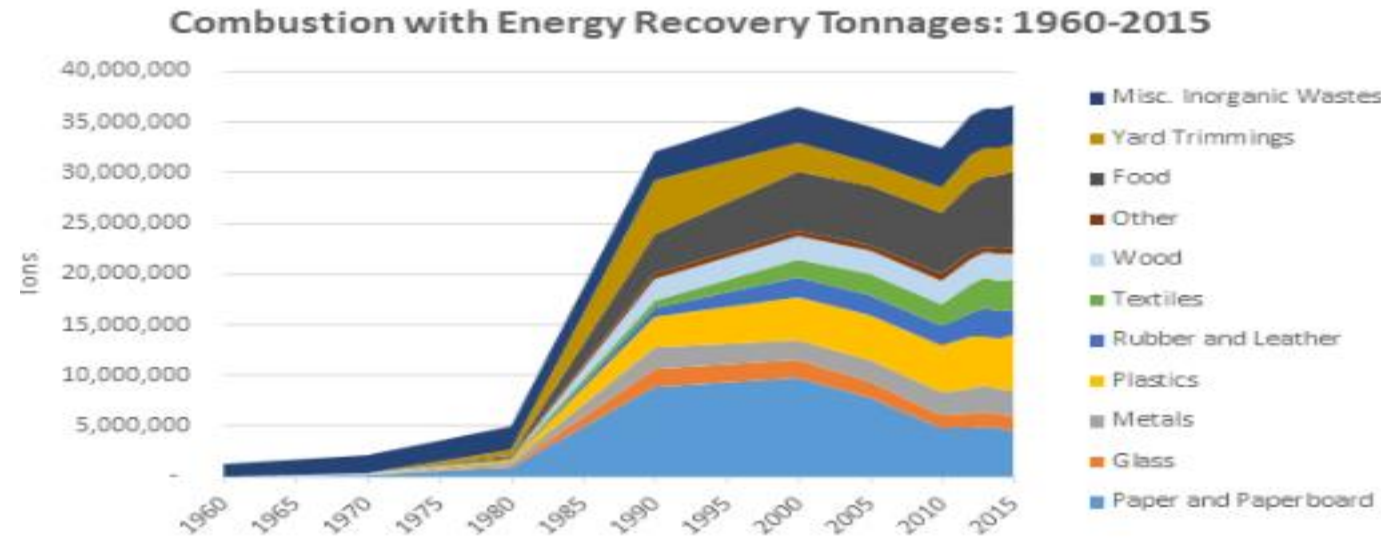
# Challenges Facing W2E Operations

- ▶ Dropping Electricity Value
  - Deregulated electricity markets
  - Rapid penetration of renewables disrupting baseload needs
- ▶ Combustion Residue Disposal
  - Landfill tipping fees
  - Logistics
  - Liability
- ▶ Community Perception



# MSW -> Energy in the US

- ▶ Currently 71 plants\*
- ▶ Generating 15 billion kwh
  - Equivalent to 120 trillion btu's of natural gas generation \*\*
  - Some a dedicated to steam production
- ▶ Reductions resulting from combustion
  - 90% in volume
  - 70% in mass



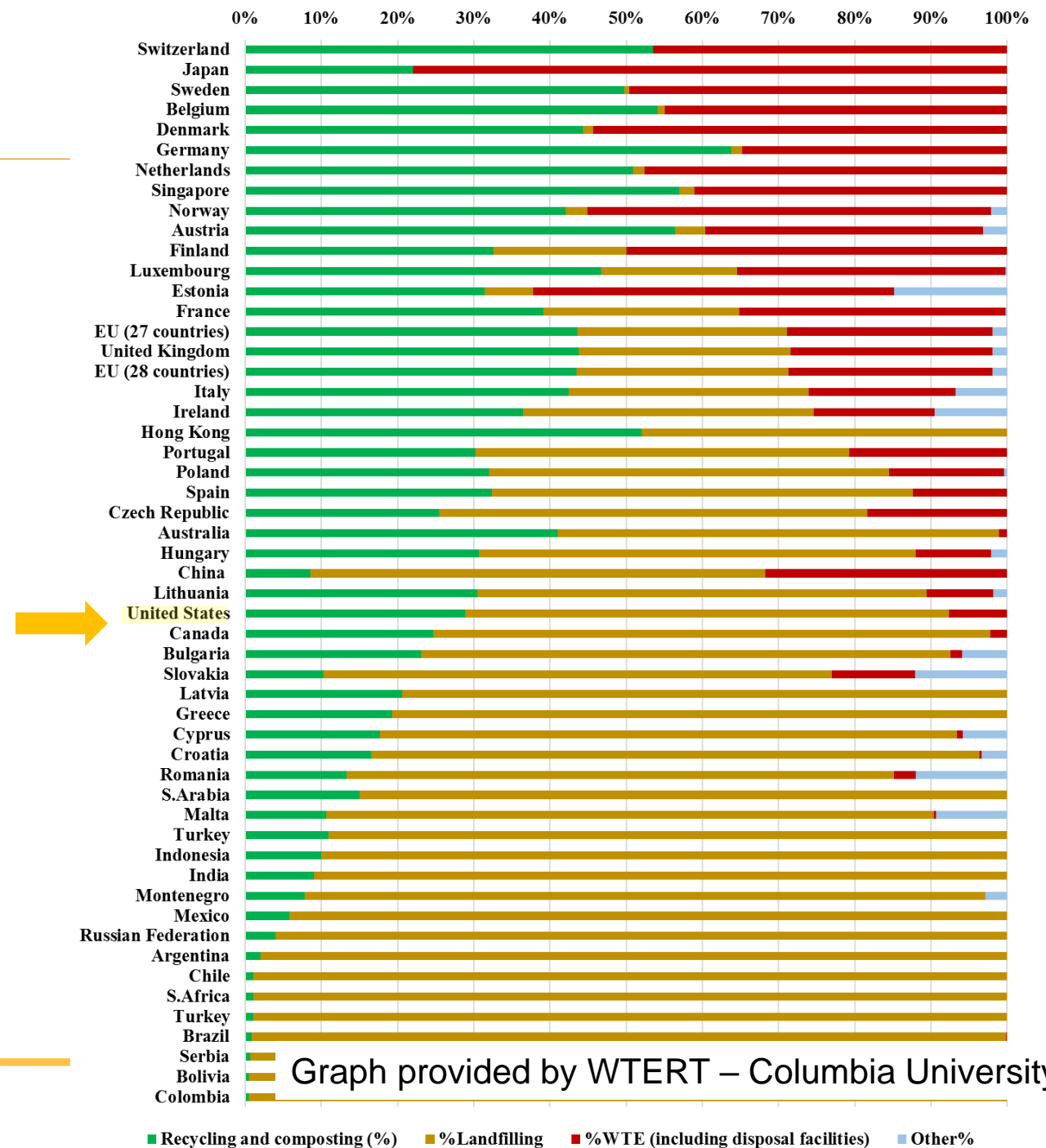
<https://www.epa.gov/facts-and-figures-about-materials-waste-and-recycling/national-overview-facts-and-figures-materials>

# Global Benchmarks

The US is

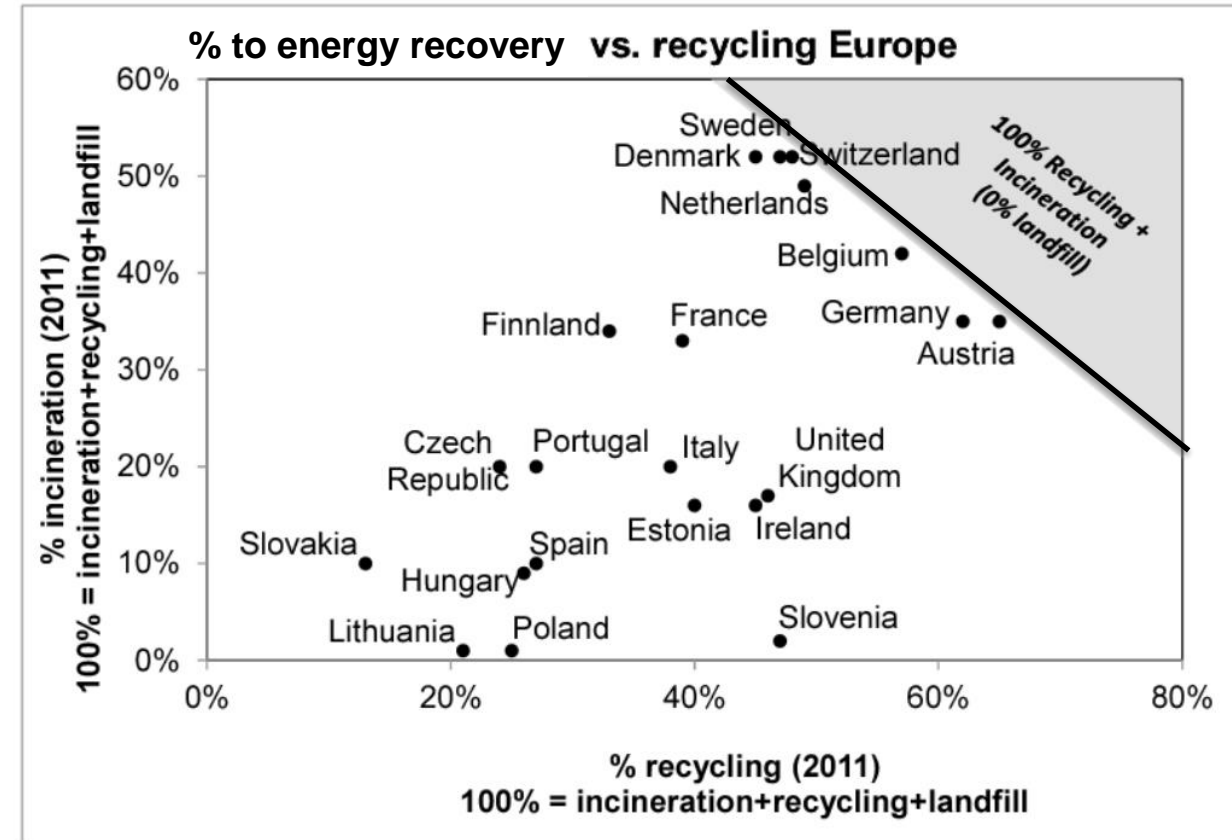
- ▶ Behind on addressing MSW
- ▶ 2<sup>nd</sup> total MSW Generation
- ▶ 22<sup>nd</sup> per capita MSW\*  
(but math is not our strength)
- ▶ Lagging in landfill avoidance

<http://siteresources.worldbank.org/INTURBANDEVELOPMENT/Resources/336387-1334852610766/AnnexJ.pdf>



# Lessons from the Leaders

- ▶ Waste to energy does not preclude effective recycling and composting
- ▶ Effective recycling does not alleviate the need for additional disposal methods

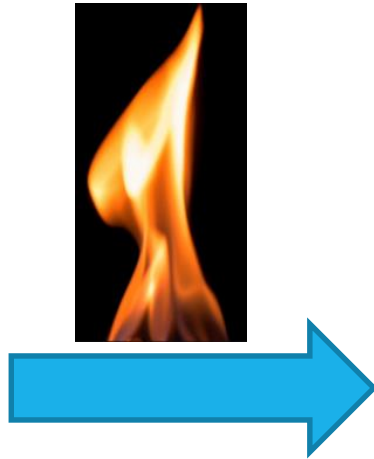


Bunge – Metals\_from\_MWIBA.pdf

# Garbage In, \_\_\_\_\_ Out



1 Ton



Energy

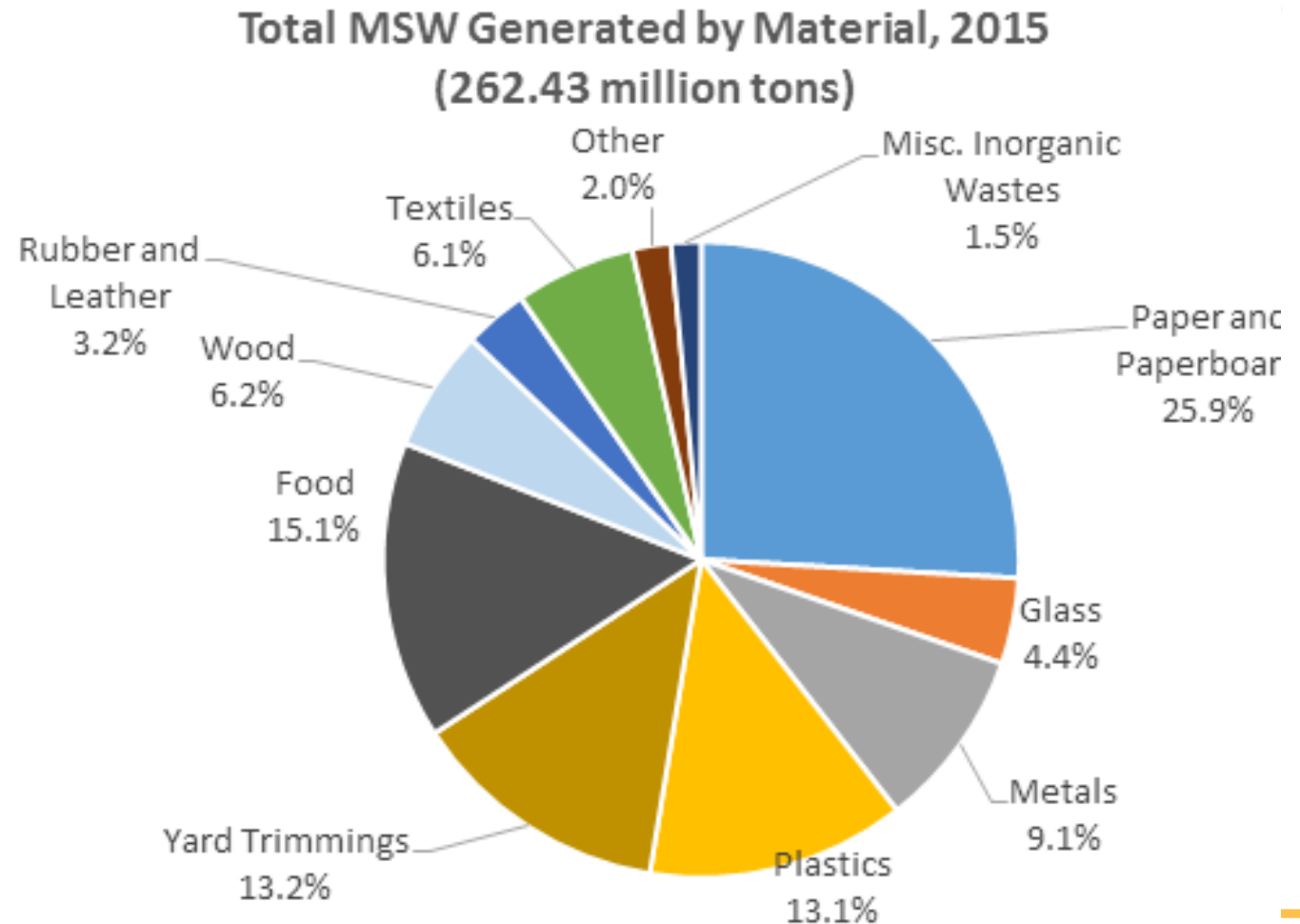


*Best in Class*  
*500 KWh Electricity*  
+  
*1000 KWh Heat*

Combustion Residue  
1/5<sup>th</sup> - 1/3<sup>rd</sup> Ton

# What Contributes to Combustion Residue?

- ▶ Wood and food waste
  - Silica, K, Ca, Mg, Na, P, Cl
- ▶ Fillers in paper and board
  - $\text{CaCO}_3$ , Aluminosilicates
- ▶ Plastics, paint
  - $\text{CaCO}_3$ , Silicates,  $\text{TiO}_2$ , Zn
- ▶ Glass
  - Silica from fibers
- ▶ Kitty litter
  - Aluminosilicates, silicates, and...
- ▶ PVC
  - Chlorides,  $\text{CaCO}_3$
- ▶ Bricks, tiles, construction debris, rocks...
- ▶ Cylinders, pipes, fixtures...
- ▶ Electronics...



# MSW and ARPA-E's Mission

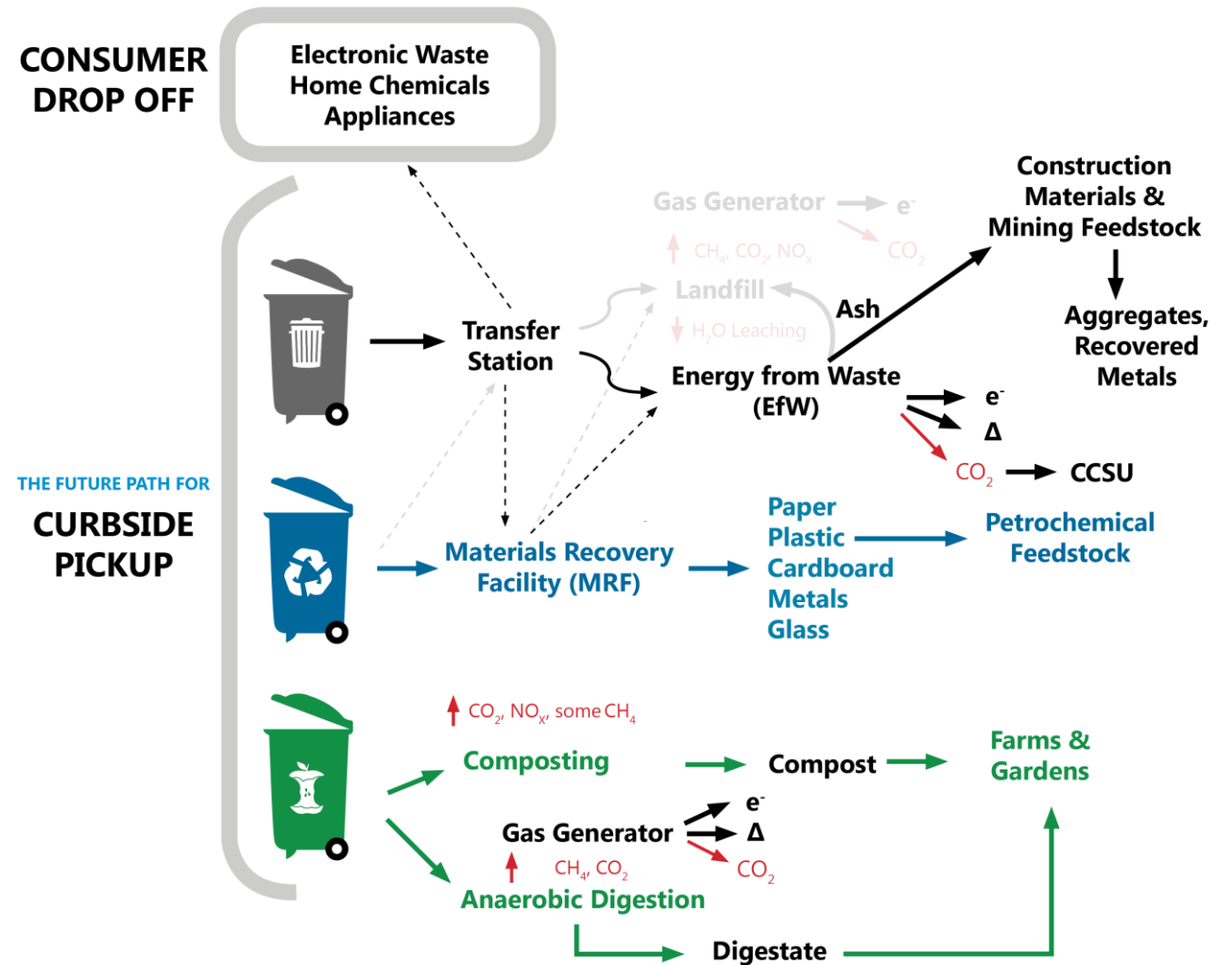
**Mission:** Development of applications and solutions that ...





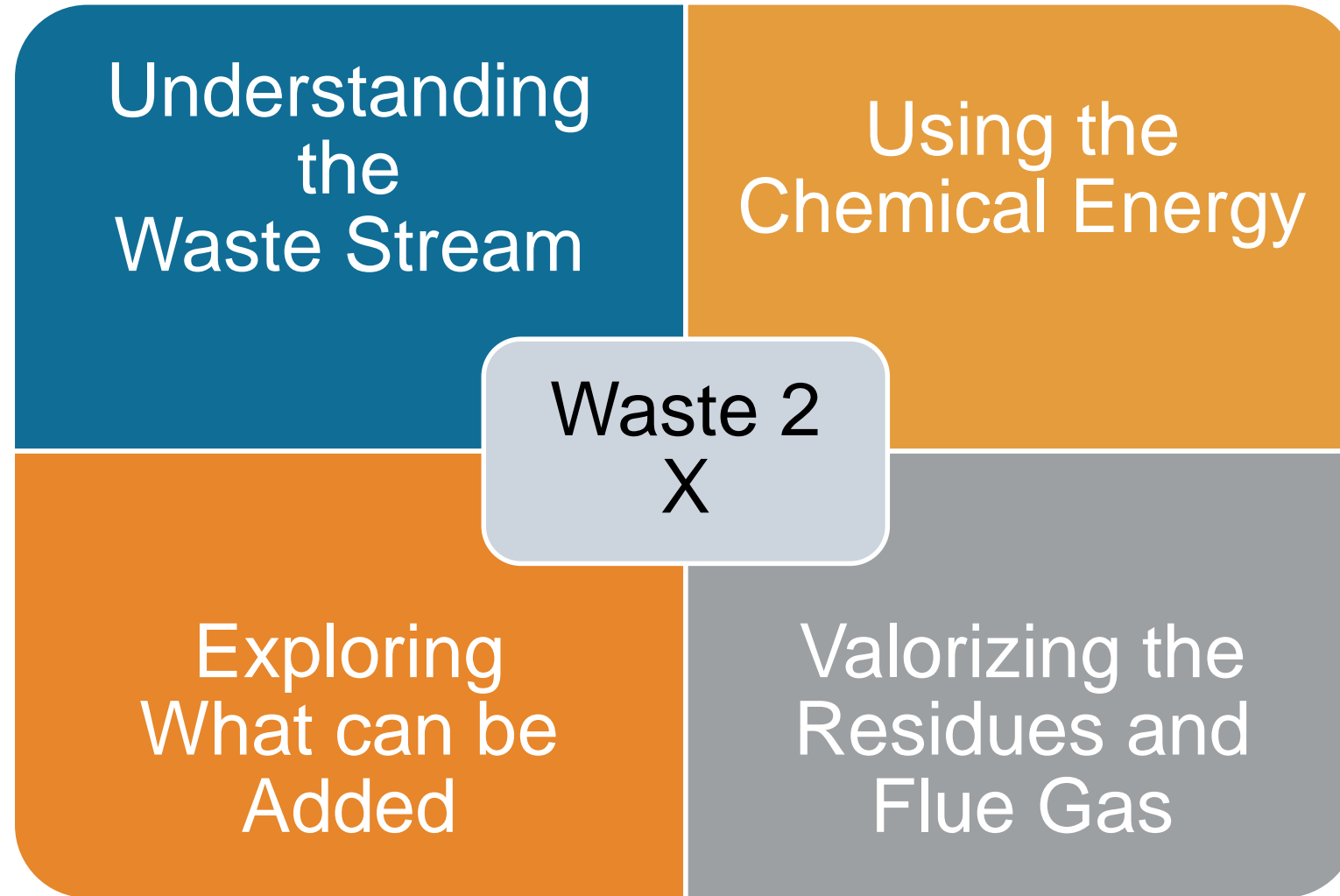
# Outcomes to Explore

- ▶ Can we eliminate need for landfill?
- ▶ What is the optimum mix to pursue?
  - Recycle
  - Reuse
  - Energy Recovery
- ▶ What is the optimum use of the embodied energy?





# MSW Conversions – What is ARPA-E Hard?



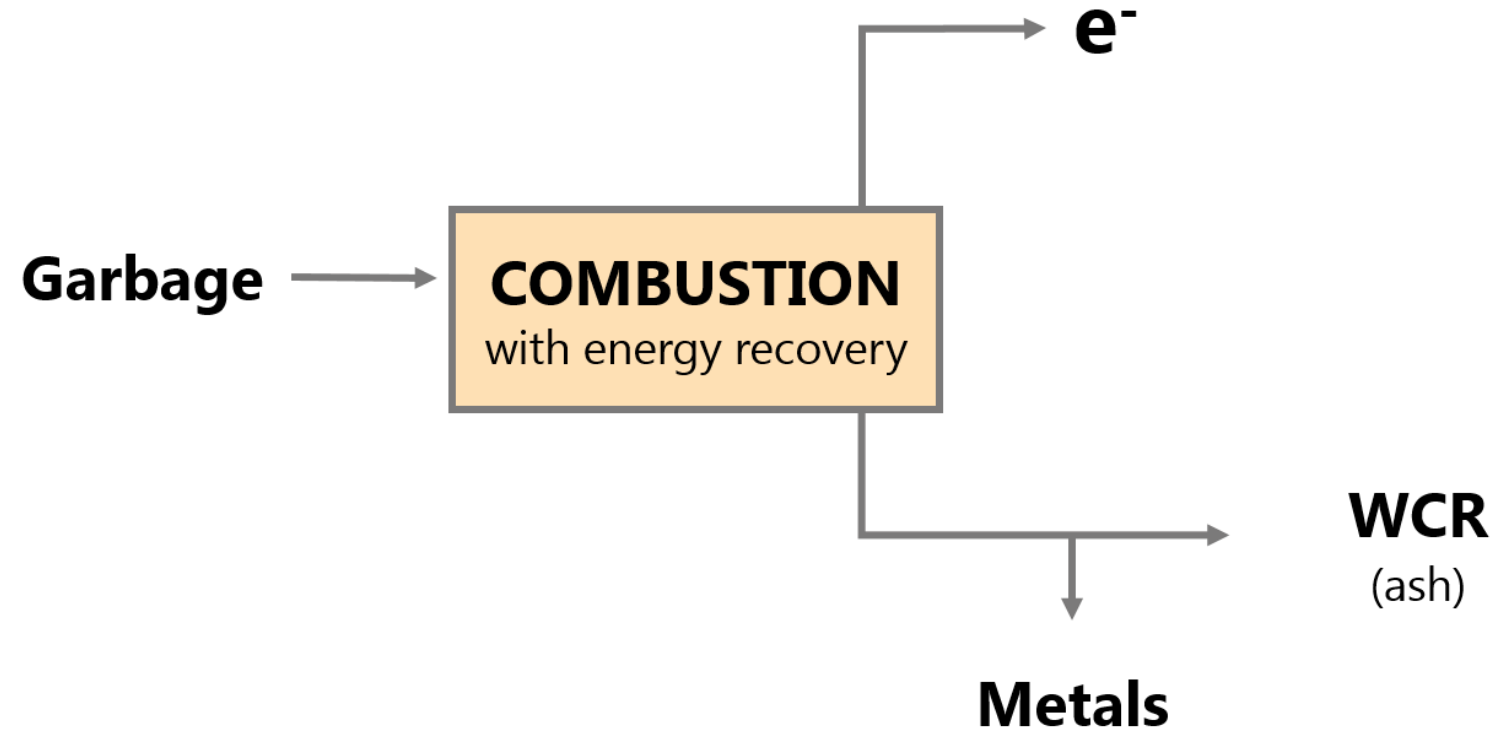
# MSW Conversions – Two time horizons

- Existing Assets
  - Average 30 years old
  - Extensive refits
  - Designed for a different business and regulatory environment

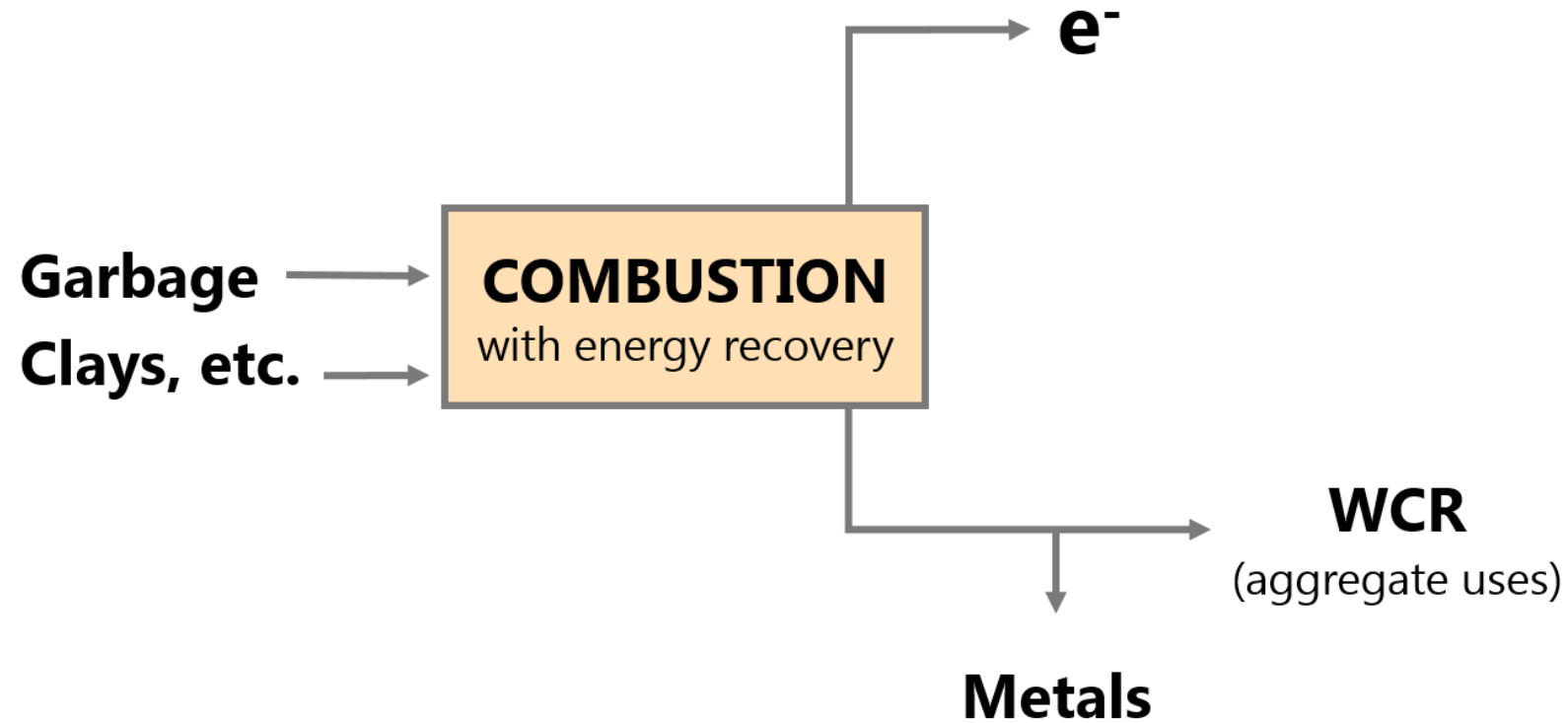


- Next Generation
  - Combination of approaches based on local needs
  - Designed for full conversion

## MODEL 1: WTE (combustion with energy recovery)

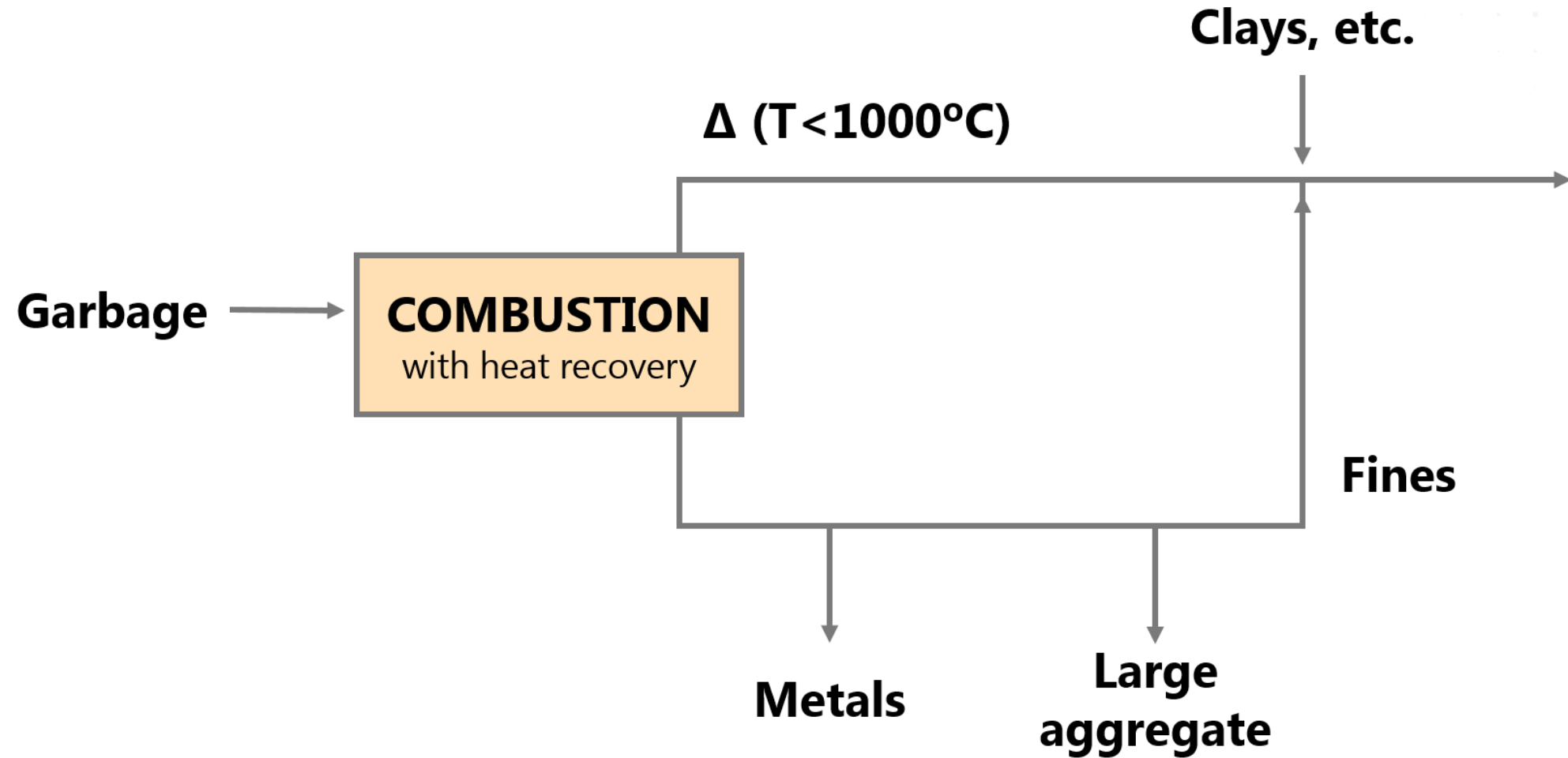


## MODEL 2: WTE with up-front additives

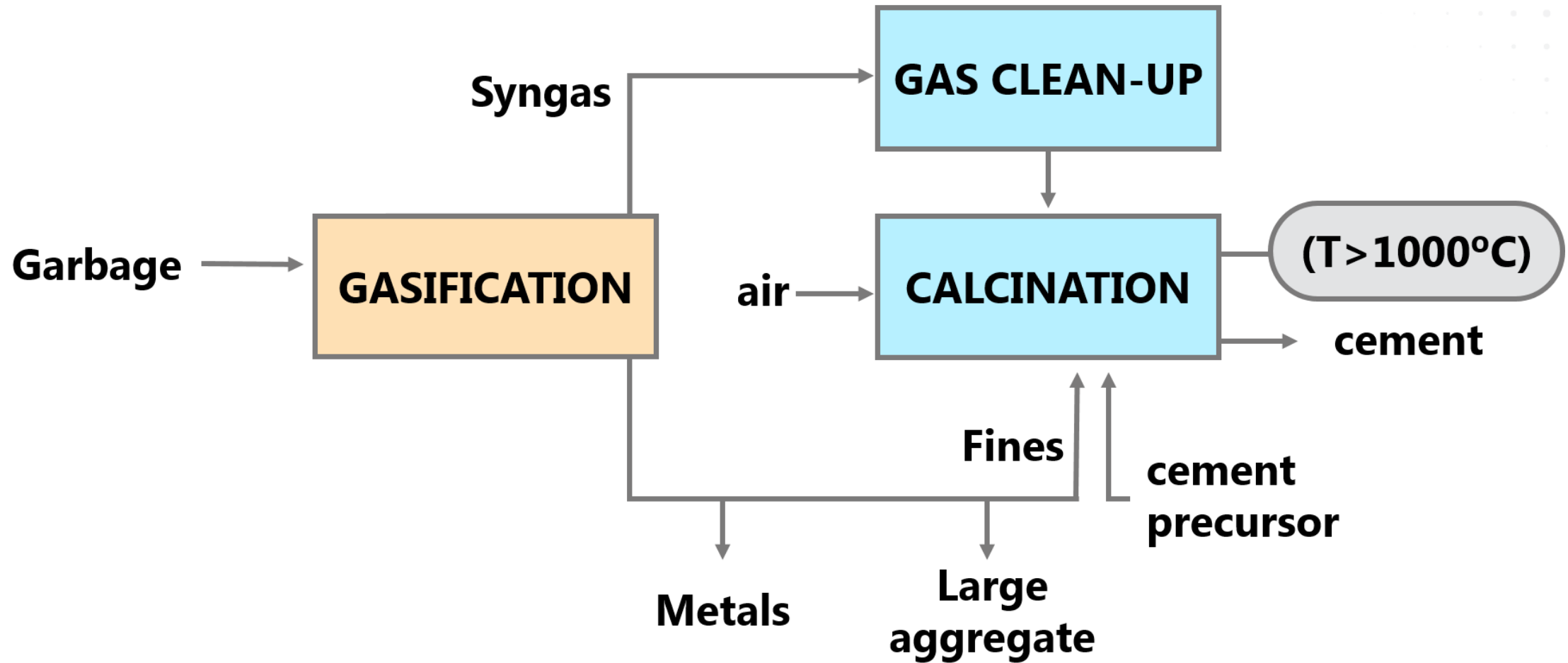


# MODEL 3: Combustion Heat Utilization

(no power generation)



## MODEL 4: Gasification for Cement Production



# Understanding the Waste Stream

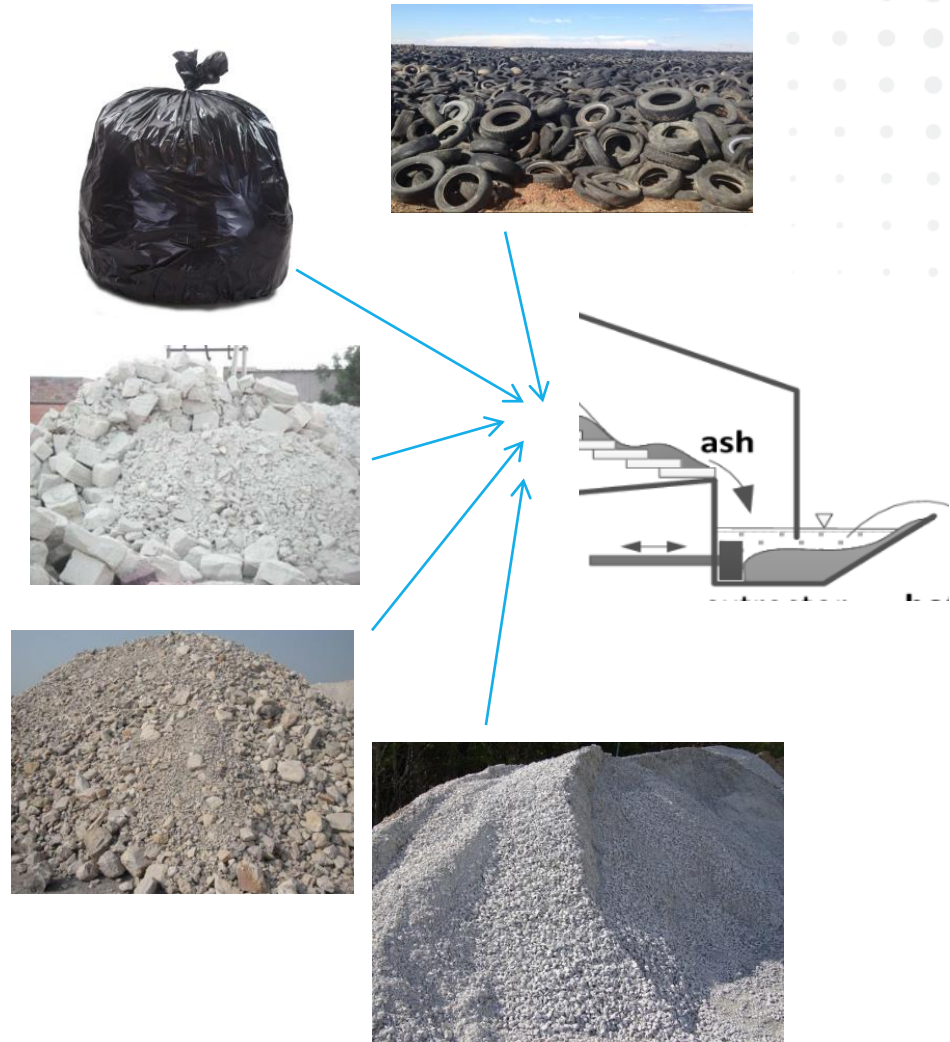
- ▶ What are methods to Characterize, Classify, Partition?
  - AI and machine recognition
  - Connecting back to pick up schedules
  - Selective removal before energy recovery
    - Recyclables, unwanted contaminants
  - Monetizing the data
- ▶ Recycle vs Combustion vs Gasification vs ?
- ▶ What wastes beyond municipal should be discussed?





# Exploring What can be Added

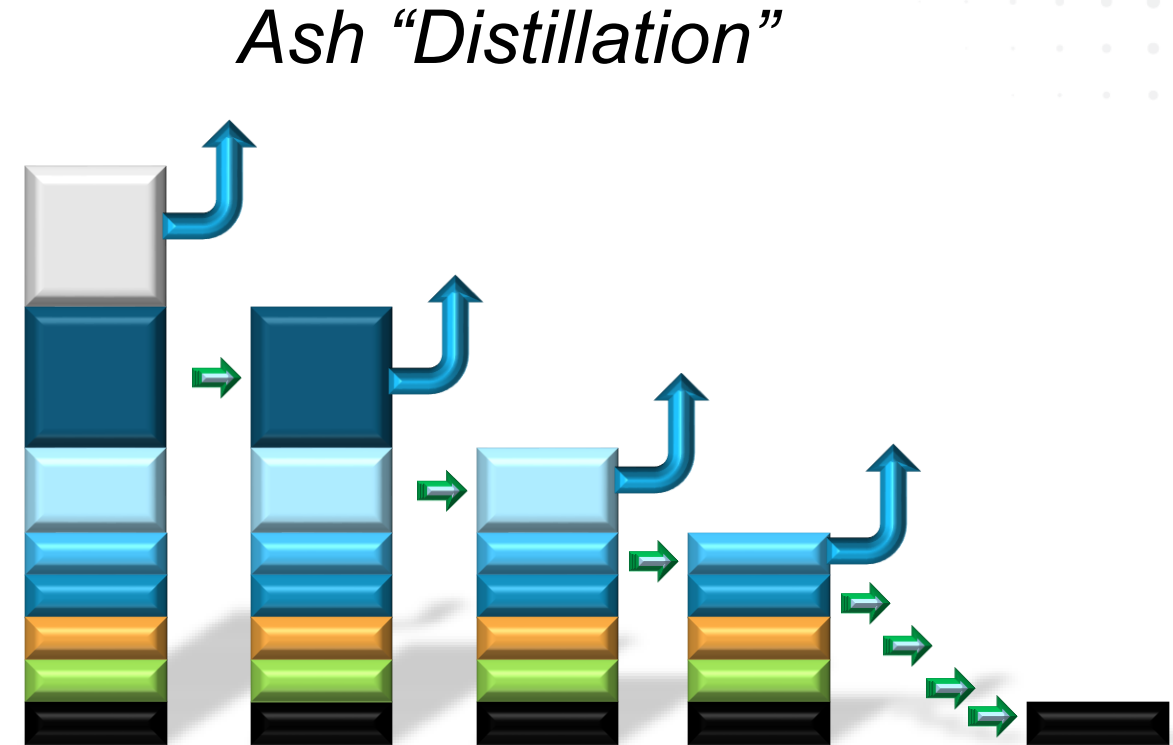
- ▶ What additional materials can be fed to the combustion/gasification process?
  - Benefits to combustion residue?  
Aggregates?
  - Impact on energy recovery?
  - Methods for dynamically changing feed rate(s)?
- ▶ Are there upfront additives that would benefit combustion and emissions?
  - Reduced slagging, NO<sub>x</sub>, halogens
- ▶ What about shifting to gasification?





# Valorizing the Residue

- ▶ What are the best practices in the industry for combustion residue reuse?
- ▶ What rapid, in line analytical tools can be used to characterize combustion residues?
- ▶ What can we learn from coal combustion residues?
- ▶ Can we cleanly separate critical materials out for recycle?



# Throughout the Meeting

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- ▶ Listen, participate
- ▶ Ask the complex and simple questions
- ▶ Think about the big picture and interactions
- ▶ Network and meet new people

Solutions will require teams